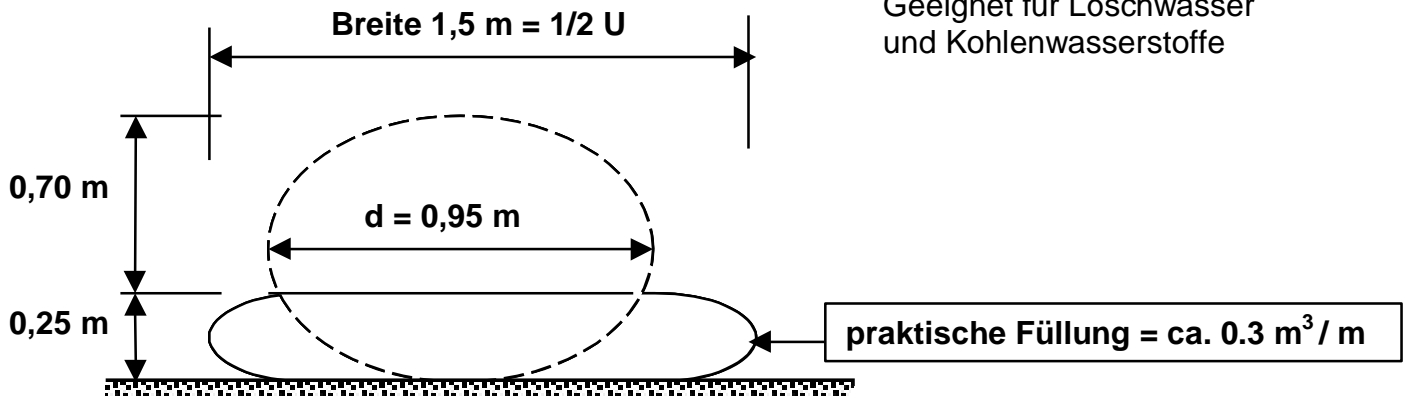
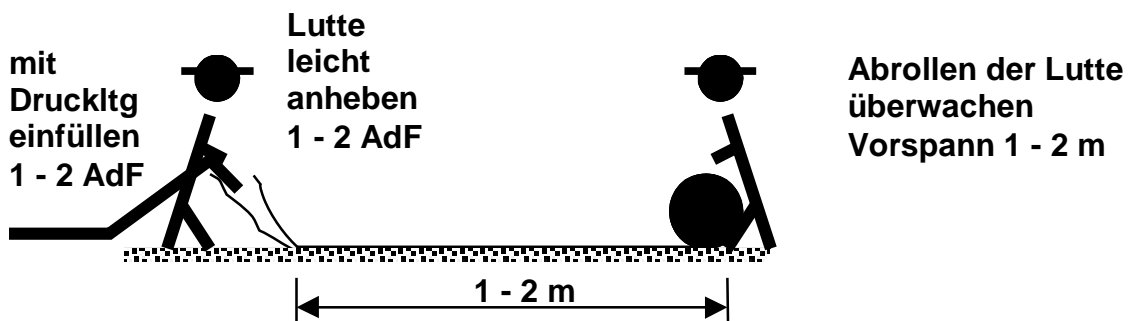


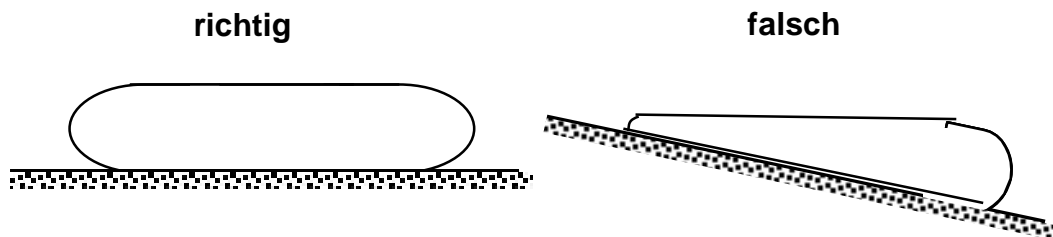
1. Füllmenge



2. Füllbetrieb



3. Querlage



4. Sicherung der Füllung

